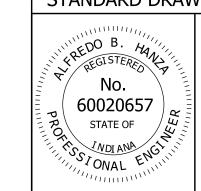
	INDEX				
SHEET NO. SUBJECT					
1	Drawing Index				
2	Single Signal Arm Pole Elevation, Dimensions, and Base Plate Weld Detail				
3	Signal Arm Dimensions & Details				
4	Signal Arm Pole Base Plate, Bottom Splice Plates, and Pole Top Cover Details				
5	Signal Arm Connection Details				
6	Handhole Details				
7 Placement of Signals and Signs, Loading for Arm of 35' or Less					
8 Placement of Signals and Signs, Loading for Arm of Greater Than 35' to 60'					
9 Combination Pole Elevation, Dimensions, and Base Plate Weld Detail 10 Combination Arm Dimensions & Details 11 Combination Arm Connection Details					
		12	Combination Pole Splice Details for Arms 35' or Less		
		13	Combination Pole Splice Details for Arm of Greater Than 35' to 60'		
14	Combination Arm Loading for Arm of 35' or Less				
15 Combination Arm Loading for Arm of Greater Than 35' to 60'					
16 Drilled Shaft Foundation Type A for Arm of 35' or Less					
17	Drilled Shaft Foundation Type B for Arm of Greater Than 35' to 60'				
18	Spread Footing Foundation Type C for Arm of 35' or Less				
19	Spread Footing Foundation Type D for Arm of Greater Than 35' to 60'				

# INDIANA DEPARTMENT OF TRANSPORTATION

# TRAFFIC SIGNAL CANTILEVER STRUCTURE DRAWING INDEX

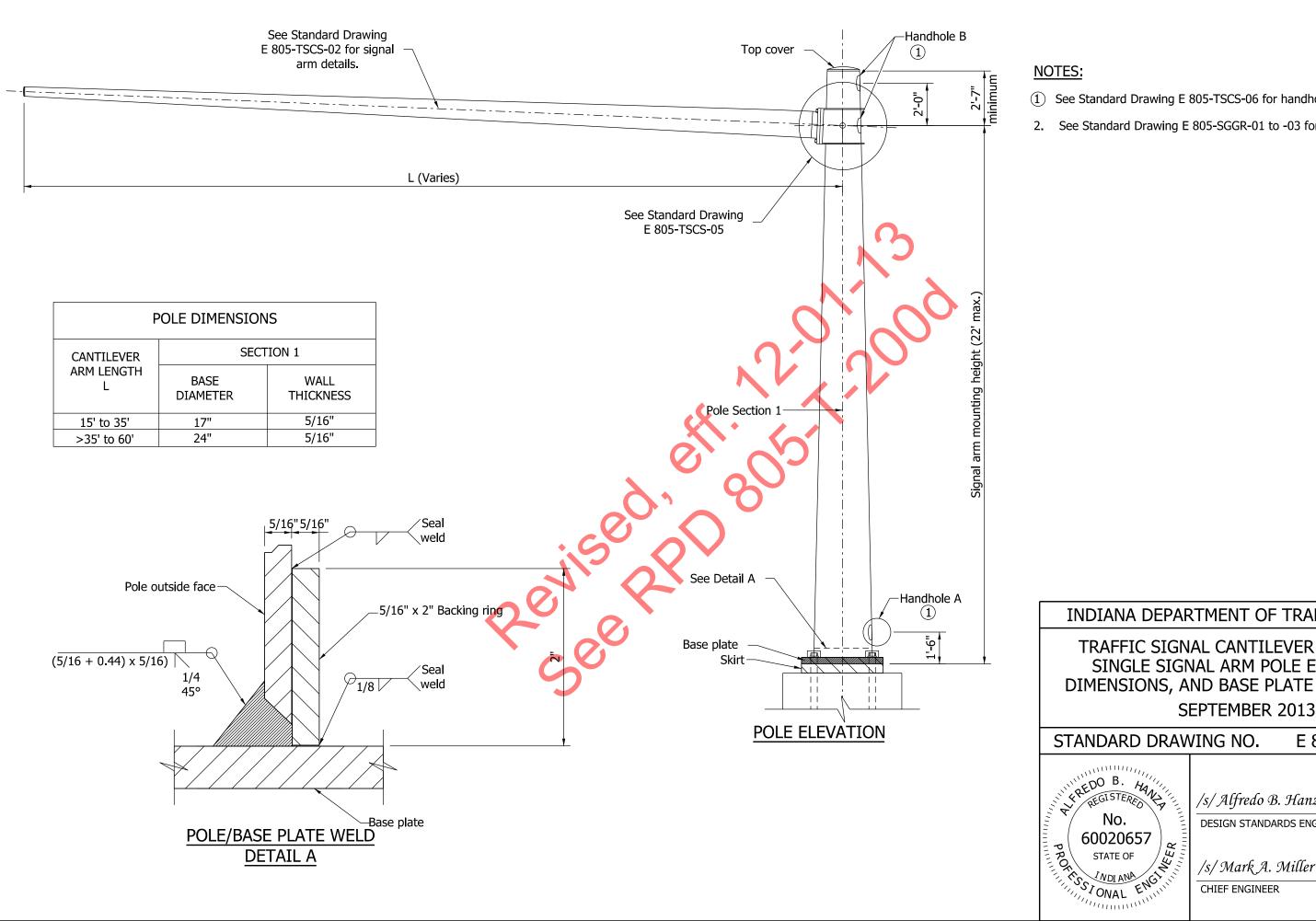
SEPTEMBER 2013

STANDARD DRAWING NO. E 805-TSCS-01



 $\frac{/s/Alfredo\ B.\ Hanza}{\text{DESIGN STANDARDS ENGINEER}} \frac{02/05/13}{\text{DATE}}$ 

/s/ Mark A. Miller 03/27/13



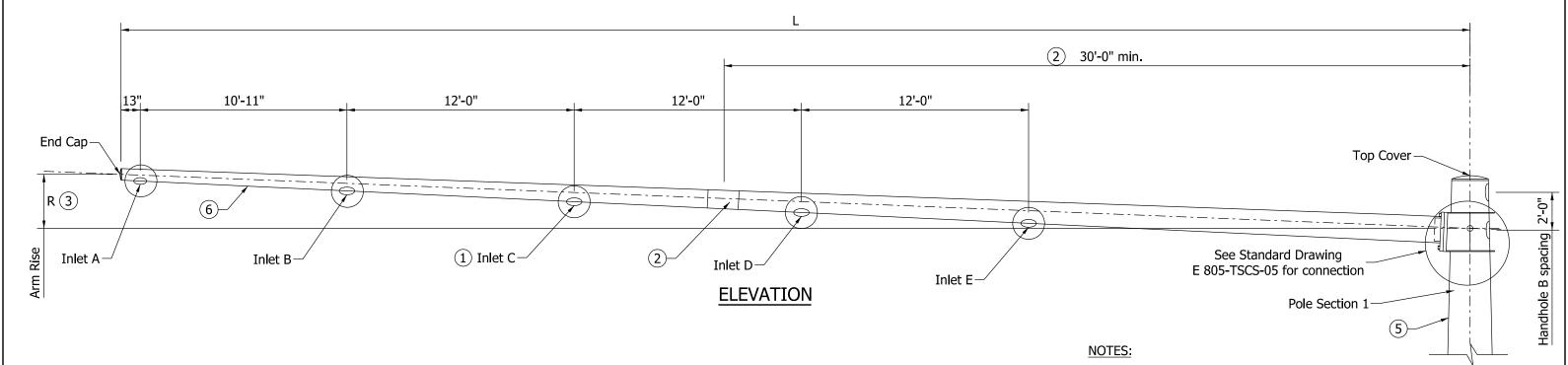
- (1) See Standard Drawing E 805-TSCS-06 for handhole details.
- 2. See Standard Drawing E 805-SGGR-01 to -03 for grounding details.

#### INDIANA DEPARTMENT OF TRANSPORTATION

TRAFFIC SIGNAL CANTILEVER STRUCTURE SINGLE SIGNAL ARM POLE ELEVATION, DIMENSIONS, AND BASE PLATE WELD DETAIL SEPTEMBER 2013

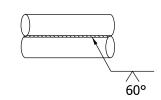
E 805-TSCS-02

/s/ Alfredo B. Hanza	02/05/13
DESIGN STANDARDS ENGINEER	DATE
/s/ Mark A. Miller	03/27/13



Base section with wall thickness 5/16" and field drilled hole for 5/8" bolt with curved washer and lock nut

2 OPTIONAL ARM SPLICE DETAIL



**(5) TYPICAL SEAM WELD** 

ARM DIMENSIONS TABLE				
L (ft.)	ARM DIAMETER AT POLE	ARM WALL THICKNESS (in.)	R (in.)	CABLE INLETS
15	8"	5/16"	7 1/2"	A, B
20	10"	5/16"	10"	A, B
25	11"	5/16"	1'-0 1/2"	A, B
30	13"	5/16"	1'-3"	A, B
35	14"	5/16"	1'-5 1/2"	А, В, С
40	15"	5/16"	1'-8"	А, В, С
45	17"	5/16"	1'-10 1/2"	А, В, С
50	19"	5/16"	2'-1"	A, B, C, D
55	20"	5/16"	2'-3 1/2"	A, B, C, D
60	21"	5/16"	2'-6"	A, B, C, D, E

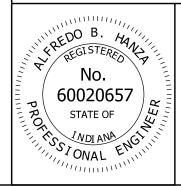
- 1 Number of cable inlets depends on arm L (See Arm Dimensions Table). The inlet diameter shall be 1 3/4" with rubber grommet (Typ.)
- 2 Optional splice can be used for arm length of greater than 40'. Field assembly shall achieve a snug tight joint, with minimum overlap not less than 1.5 times the inside dimension of the end section.
- 3 Arm rise R is measured in the undeflected position without vertical loads on the arm.
- 4. See Standard Drawings E 805-TSCS-07 and -08 for placement of signal and signs for each arm length.
- (5) If seam welds are used, the weld location for the arms shall be along the bottom, and on the side of pole as shown.

#### INDIANA DEPARTMENT OF TRANSPORTATION

# TRAFFIC SIGNAL CANTILEVER STRUCTURE SIGNAL ARM DIMENSIONS & DETAILS

SEPTEMBER 2013

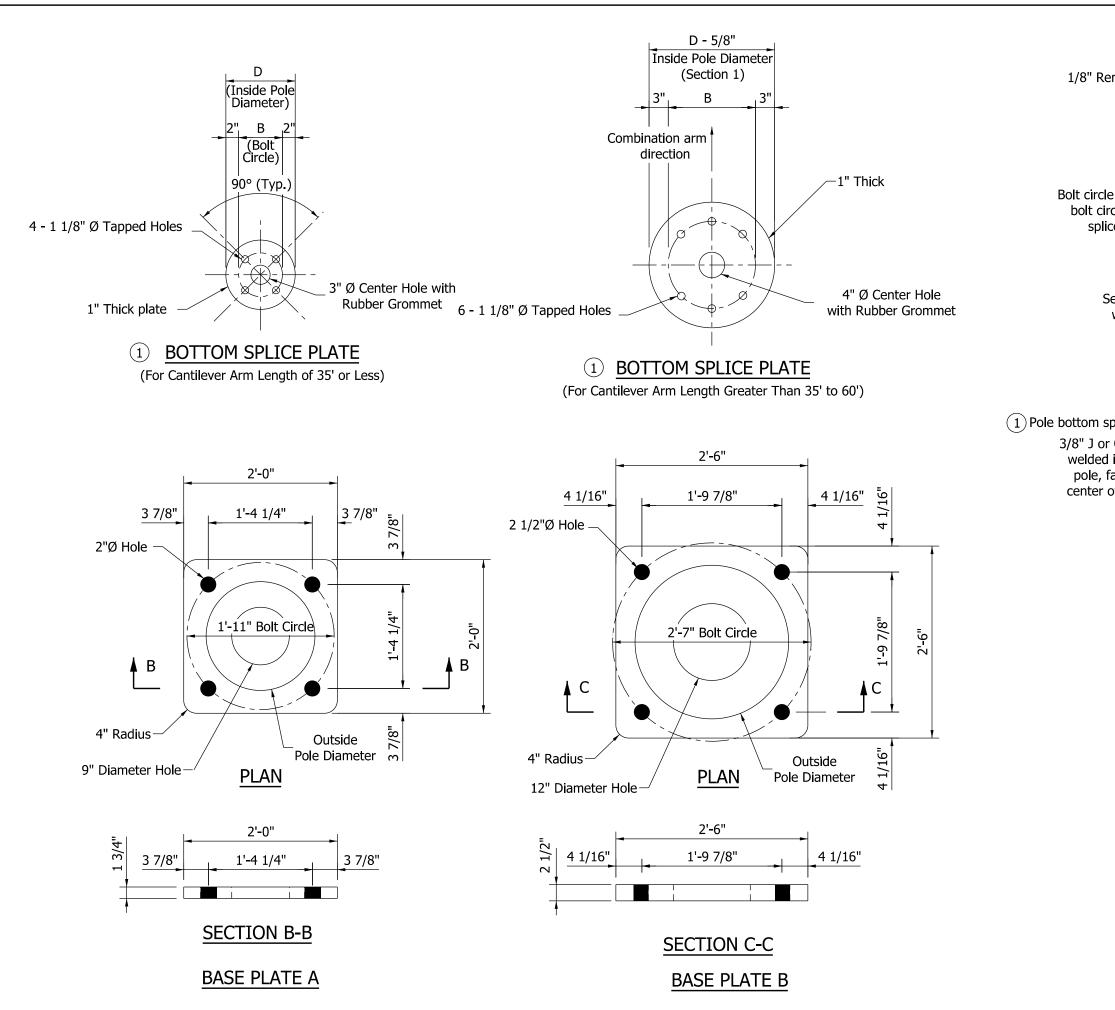
STANDARD DRAWING NO. E 805-TSCS-03

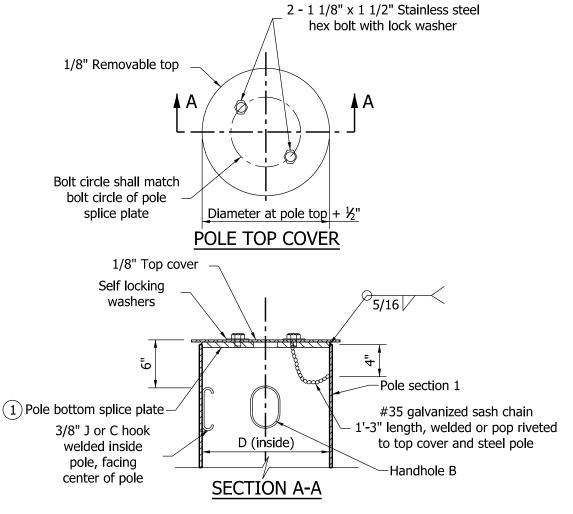


/s/Alfredo B. Hanza 02/05/13

DESIGN STANDARDS ENGINEER DATE

/s/ Mark A. Miller 03/27/13

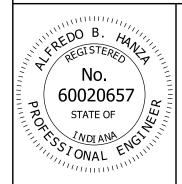




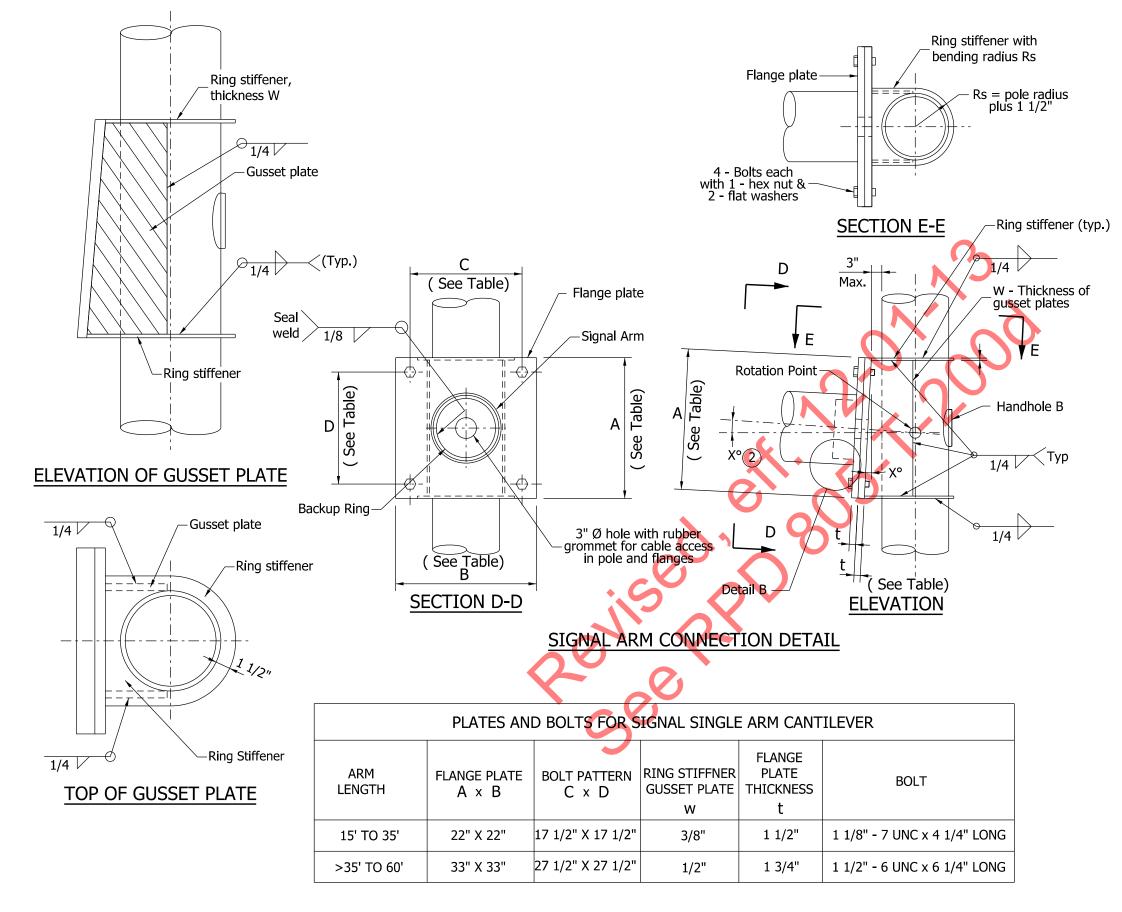
- See Standard Drawings E 805-TSCS-12 and -13 for bottom splice details.
- 2. Bolt circle shall allow clearance for the plate washer. Cutting or trimming the washer will not be allowed.

# INDIANA DEPARTMENT OF TRANSPORTATION

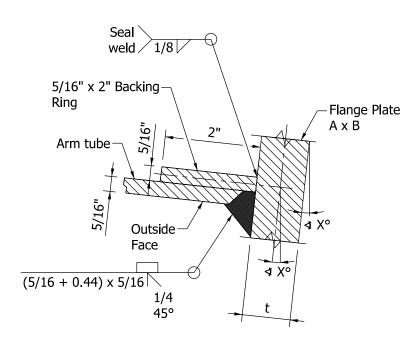
TRAFFIC SIGNAL CANTILEVER STRUCTURE SIGNAL ARM POLE BASE PLATE, BOTTOM SPLICE PLATES, AND POLE TOP COVER DETAILS SEPTEMBER 2013



-		
	/s/ Alfredo B. Hanza	03/26/13
	DESIGN STANDARDS ENGINEER	DATE
	/ / - / - C / / CC	0.0 (0.7 (1.0
	/s/ Mark A. Miller	03/27/13
١	CHIEF ENGINEER	DATE



- 1. See Standard Drawing E 805-TSCS-06 for Handhole B details.
- The required signal arm rise shall be built into the gusset plate at the angle X. The angle X is described as arc tan R/L, where R is the arm rise and L is the arm length. Both R and L vary and are listed in the Arm Dimension Table on Standard Drawing E 805-TSCS-03.



<u>DETAIL B - ARM WELD</u>

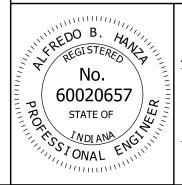
#### INDIANA DEPARTMENT OF TRANSPORTATION

TRAFFIC SIGNAL CANTILEVER STRUCTURE SIGNAL ARM CONNECTION DETAILS

SEPTEMBER 2013

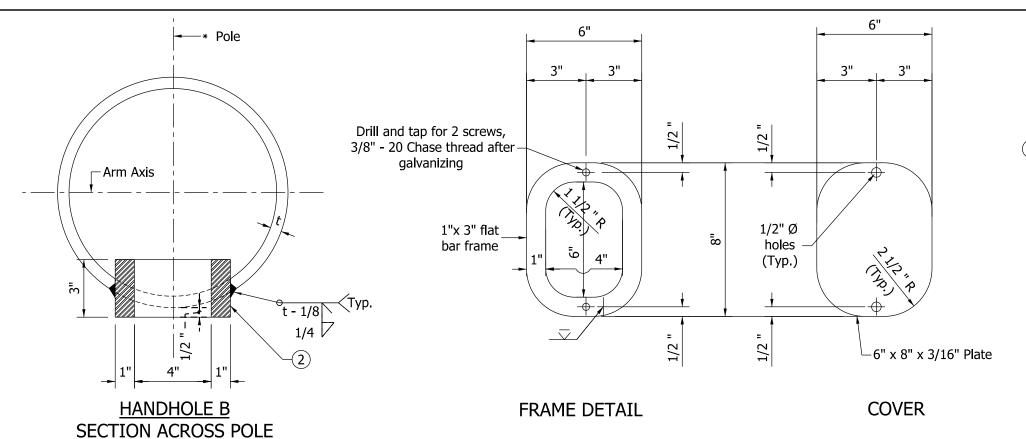
STANDARD DRAWING NO. E 805-TSCS-05

CHIEF ENGINEER



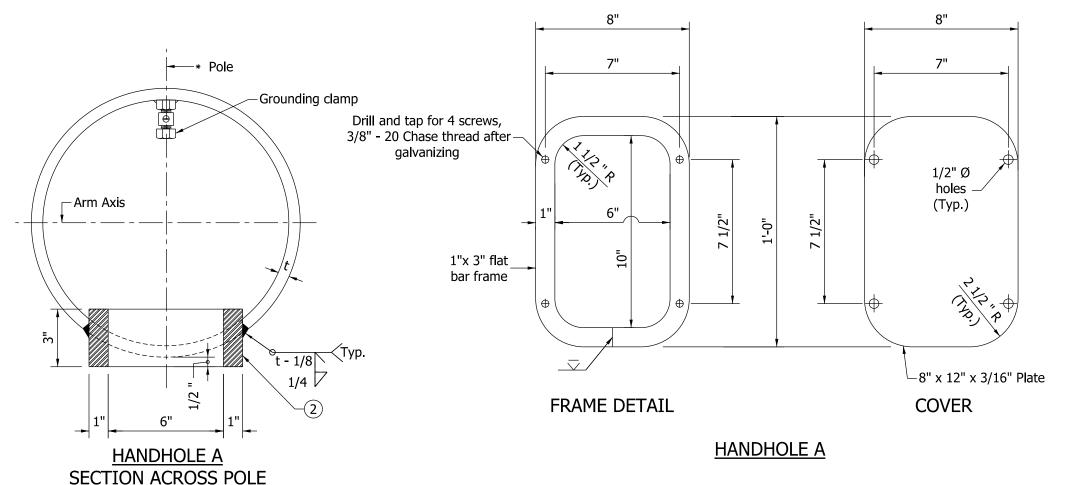
/s/ Alfredo B. Hanza	02/05/13
DESIGN STANDARDS ENGINEER	DATE
/s/ Mark A. Miller	03/27/13

DATE



- 1 Handhole A shall be used at the base of the pole. Handhole B shall be used at all other locations.
- 2 In lieu of fabricated handhole frame as shown, frame may be cut from 3" plate with rolling direction vertical.
- 3 See Standard Drawings E 805-TSCS-02 and -09 for handhole locations.

# HANDHOLE B

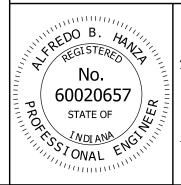


## INDIANA DEPARTMENT OF TRANSPORTATION

# TRAFFIC SIGNAL CANTILEVER STRUCTURE HANDHOLE DETAILS

SEPTEMBER 2013

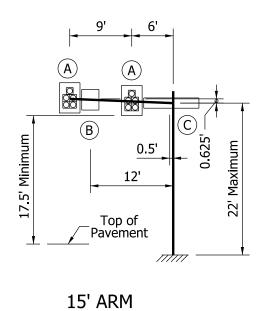
STANDARD DRAWING NO. E 805-TSCS-06

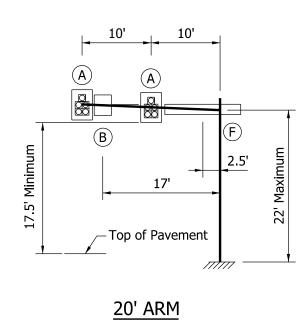


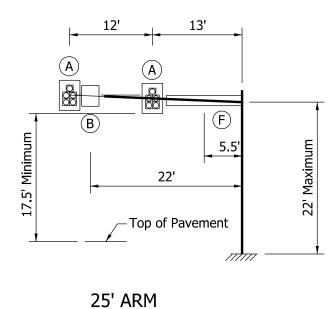
/s/Alfredo B. Hanza 02/05/13

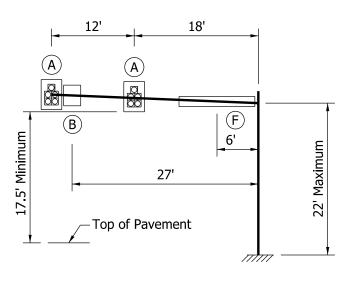
DESIGN STANDARDS ENGINEER DATE

/s/ Mark A. Miller 03/27/13





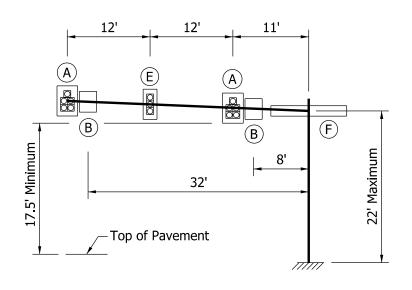




## 30' ARM

#### NOTE:

1. The structure arms and pole are designed for the above loading conditions. Foundation types A and C are designed for arms having length of 35 ft or less. See Standard Drawings E 805-TSCS-16 and -18 for foundation types A and C.

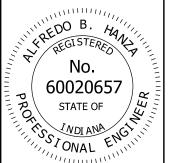


LEGEND		
Device Description		
(A) 12" - 5 Section Signal Head With Backplat		
B 36" x 30" Regulatory Sign		
C 18" x 96" Street Name Sign		
E 12" - 3 Section Signal Head With Backplates		
F 18" x 132" Street Name Sign		

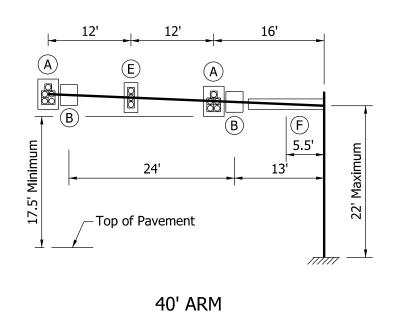
35' ARM

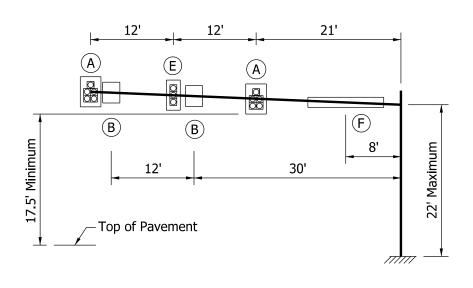
# INDIANA DEPARTMENT OF TRANSPORTATION

TRAFFIC SIGNAL CANTILEVER STRUCTURE PLACEMENT OF SIGNALS AND SIGNS LOADING FOR ARM OF 35' OR LESS SEPTEMBER 2013

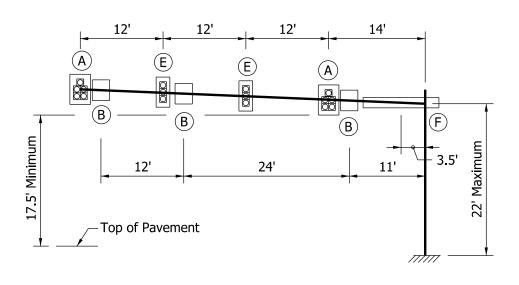


	/s/ Alfredo B. Hanza	02/05/1.
	DESIGN STANDARDS ENGINEER	DATE
111.	/s/ Mark A. Miller	03/27/13
	CHIEF ENGINEER	DATE

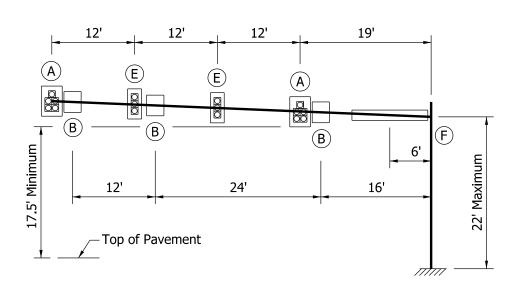


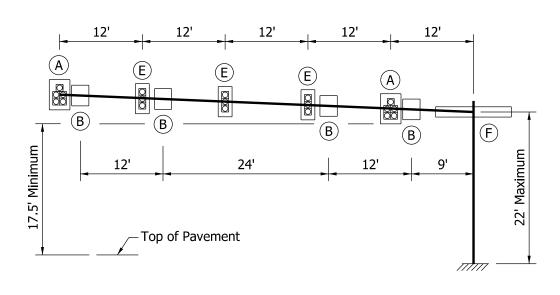


45' ARM



50' ARM





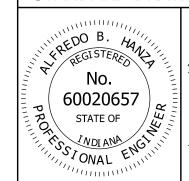
<u>55' ARM</u> <u>60' ARM</u>

# NOTES:

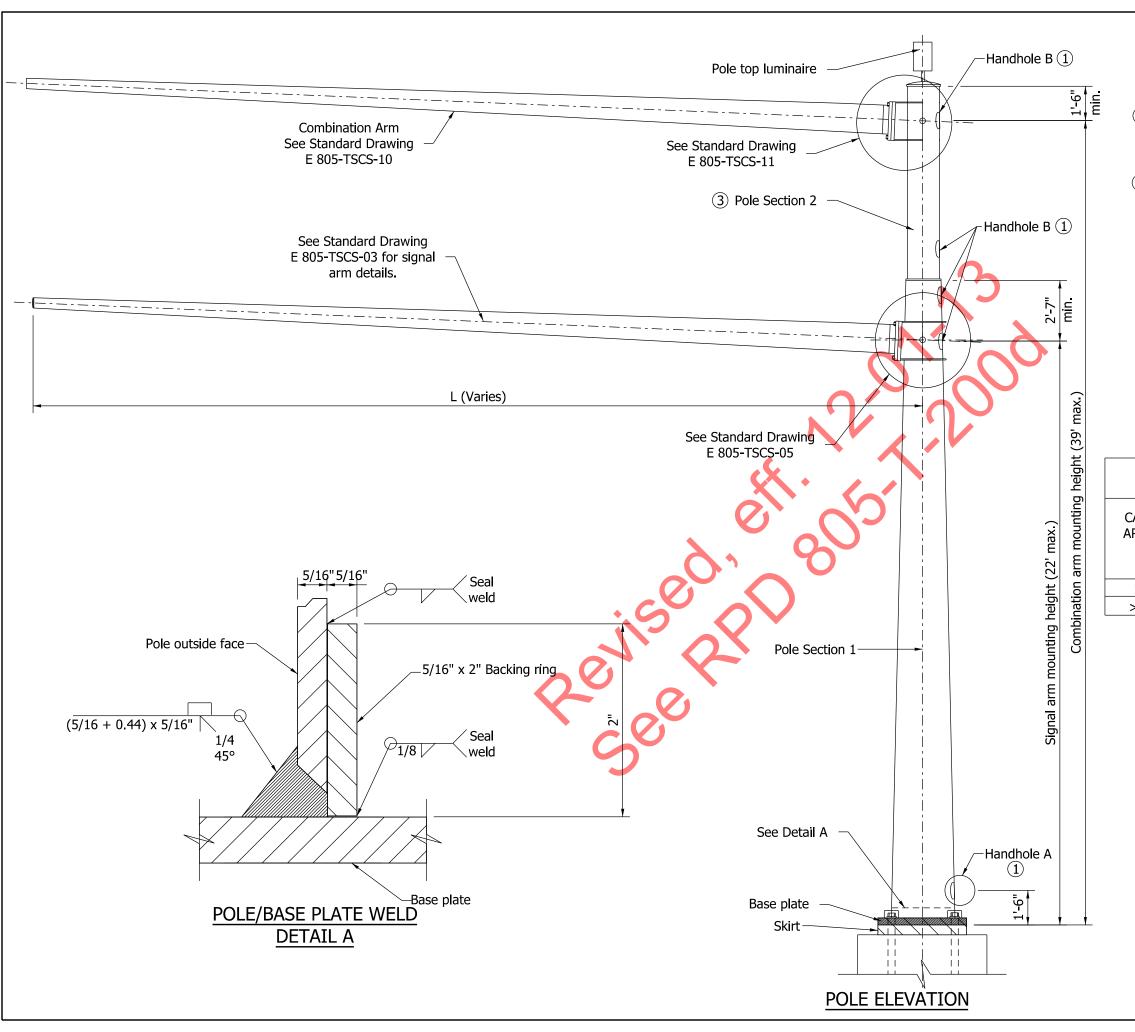
- 1. See Standard Drawing E 805-TSCS-07 for Legend.
- 2. The structure arms and pole are designed for the above loading conditions. Foundation types B and D are designed for arms having length of greater than 35 ft to 60 ft. See Standard Drawings E 805-TSCS-17 and -19 for foundation types B and D.

# INDIANA DEPARTMENT OF TRANSPORTATION

TRAFFIC SIGNAL CANTILEVER STRUCTURE
PLACEMENT OF SIGNALS AND SIGNS
LOADING FOR ARM OF GREATER THAN 35' TO 60'
SEPTEMBER 2013



	/s/ Alfredo B. Hanza	02/05/13
	DESIGN STANDARDS ENGINEER	DATE
	/s/ Mark A. Miller	03/27/13
1	CHIEF ENGINEER	DATE



- (1) See Standard Drawing E 805-TSCS-06 for handhole details.
- 2. See Standard Drawing E 805-SGGR-01 to -03 for grounding details.
- 3 Base diameter of Pole Section 2 shall be equal to top diameter of Pole Section 1

#### VERTICAL CLEARANCE CRITERIA:

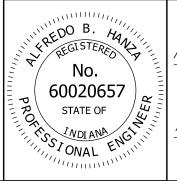
Maintain 40'-0" minimum clearance from top of pavement to the camera lens.

POLE DIMENSIONS						
CANTILEVER	POLE SE	CTION 1	POLE SE	POLE SECTION 2		
ARM LENGTH L	BASE DIAMETER	WALL THICKNESS	BASE DIAMETER	WALL THICKNESS		
15' to 35'	17"	5/16"	See Note 3	1/8"		
>35' to 60'	24"	5/16"	See Note ③	1/8"		

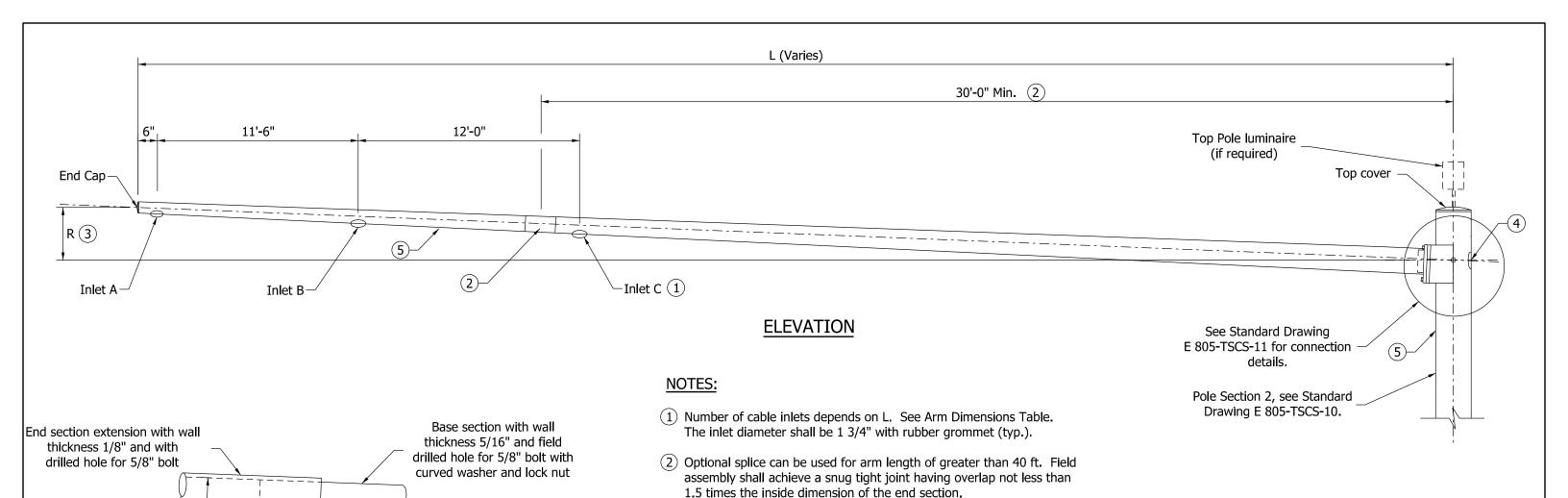
# INDIANA DEPARTMENT OF TRANSPORTATION

TRAFFIC SIGNAL CANTILEVER STRUCTURE COMBINATION POLE ELEVATION, DIMENSIONS, AND BASE PLATE WELD DETAIL SEPTEMBER 2013

STANDARD DRAWING NO. E 805-TSCS-09



/s/Alfredo B. Hanza02/05/13DESIGN STANDARDS ENGINEERDATE/s/Mark A. Miller03/27/13CHIEF ENGINEERDATE



(3) Arm rise R is measured in the undeflected position without vertical

(5) If seam welds are used, the weld location for the arms shall be along

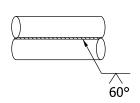
(4) See Standard Drawing E 805-TSCS-06 for handhole details.

the bottom, and on the side of the pole as shown.

**② OPTIONAL ARM SPLICE DETAIL** 

≥3R

2R End sect.



5/8" thru bolt

**5** TYPICAL SEAM WELD

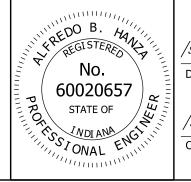
	ARM DIMENSIONS TABLE			
L ARM DIAMETER AT POLE THICKNESS R			CABLE INLETS	
15'	5 1/2"	1/8"	7 1/2"	А
20'	5 1/2"	1/8"	10"	Α
25'	7"	1/8"	1'-0 1/2"	А
30'	8"	1/8"	1'-3"	A, B
35'	8"	1/8"	1'-5 1/2"	A, B
40'	9"	1/8"	1'-8"	A, B, C
45'	10"	1/8"	1'-10 1/2"	A, B, C
50'	11"	1/8"	2'-1"	A, B, C
55'	11"	1/8"	2'-3 1/2"	A, B, C
60'	12"	1/8"	2'-6"	A, B, C

loads on the arm.

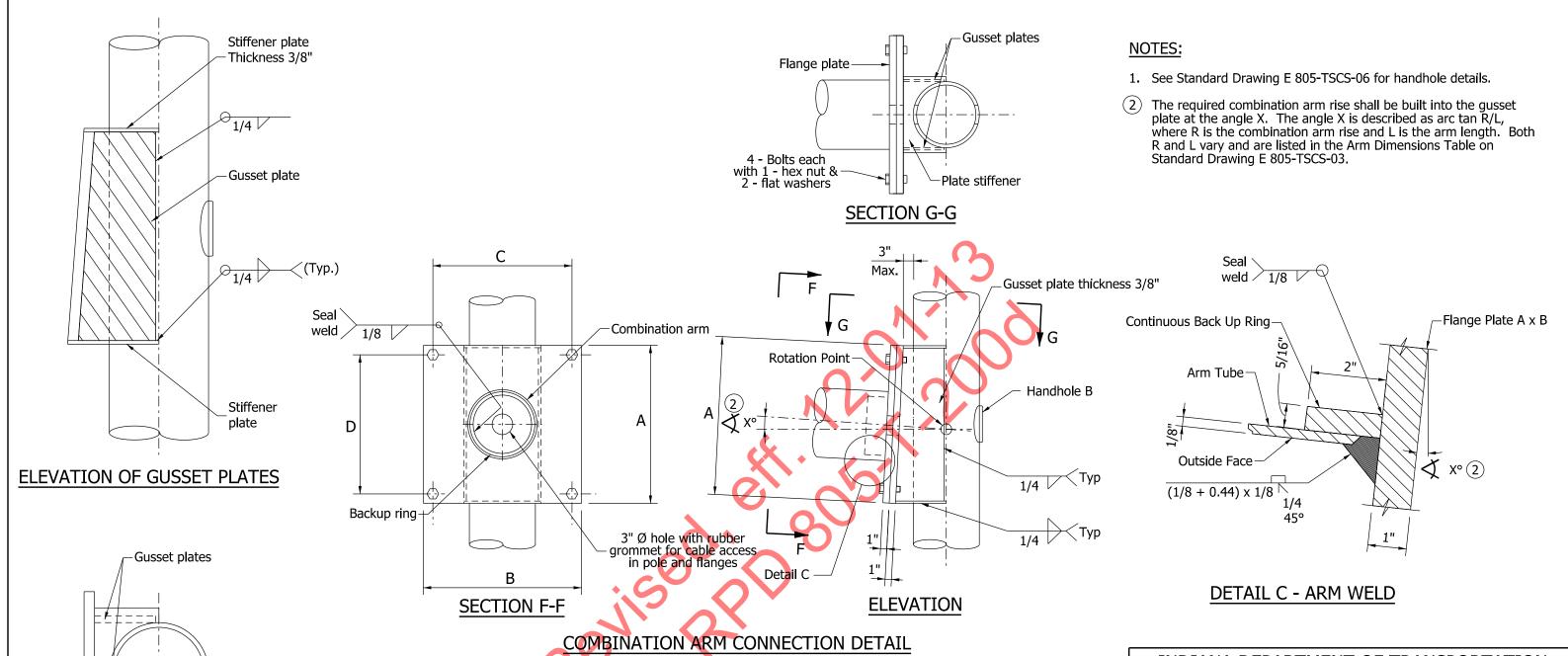
## INDIANA DEPARTMENT OF TRANSPORTATION

TRAFFIC SIGNAL CANTILEVER STRUCTURE COMBINATION ARM DIMENSIONS & DETAILS

SEPTEMBER 2013



/s/ Alfredo B. Hanza	02/05/13
DESIGN STANDARDS ENGINEER	DATE
/s/ Mark A. Miller	03/27/13
CHIEF ENGINEER	DATE



PLATES AND BOLTS FOR COMBINATION ARM CANTILEVER					
ARM LENGTH	FLANGE PLATE A × B	BOLT PATTERN C × D	FLANGE PLATE THICKNESS	BOLT	
15' TO 35'	20" x 20"	17" x 17"	1"	7/8" - 9 UNC x 3.5" LONG	
>35' TO 60'	25" x 25"	22" x 22"	1"	7/8" - 9 UNC x 3.5" LONG	

Plate stiffener

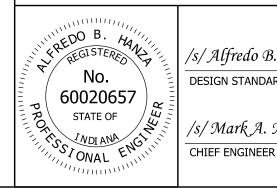
TOP OF GUSSET PLATES

#### INDIANA DEPARTMENT OF TRANSPORTATION

TRAFFIC SIGNAL CANTILEVER STRUCTURE COMBINATION ARM CONNECTION DETAILS

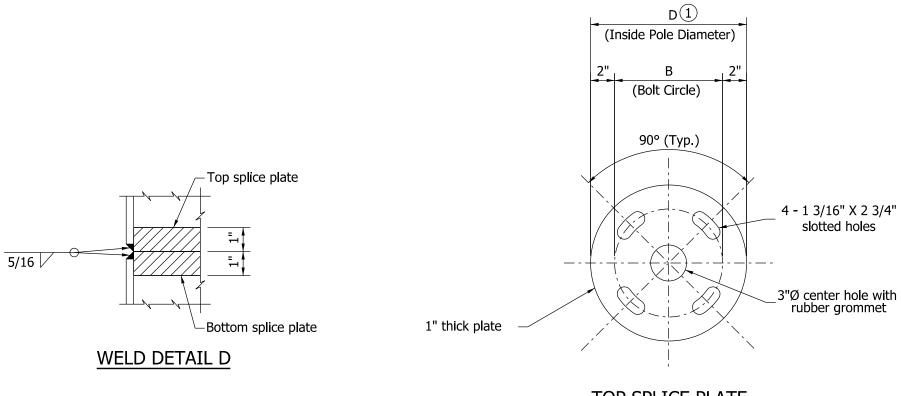
SEPTEMBER 2013

STANDARD DRAWING NO. E 805-TSCS-11

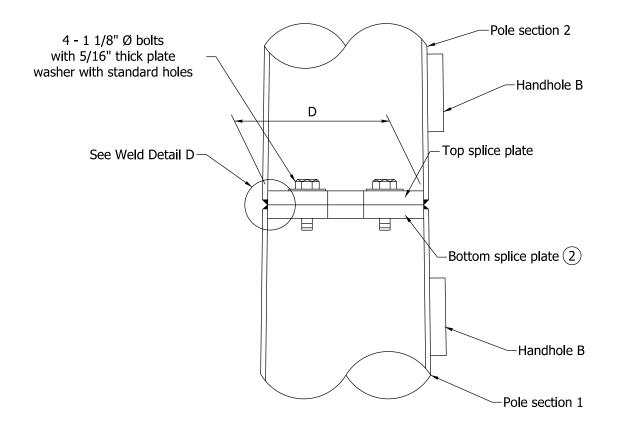


/s/ Alfredo B. Hanza	02/05/13
DESIGN STANDARDS ENGINEER	DATE
/s/ Mark A. Miller	03/27/13

DATE



# TOP SPLICE PLATE



**ELEVATION** 

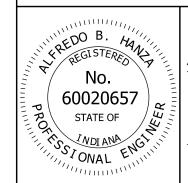
#### NOTES:

- 1) See Standard Drawing E 805-TSCS-09 for pole dimensions.
- 2 See Standard Drawings E 805-TSCS-04 and -13 for bottom splice plate details.
- 3. Diameter at the bottom of Pole Section 2 shall match the diameter at the top of Pole Section 1.

#### INDIANA DEPARTMENT OF TRANSPORTATION

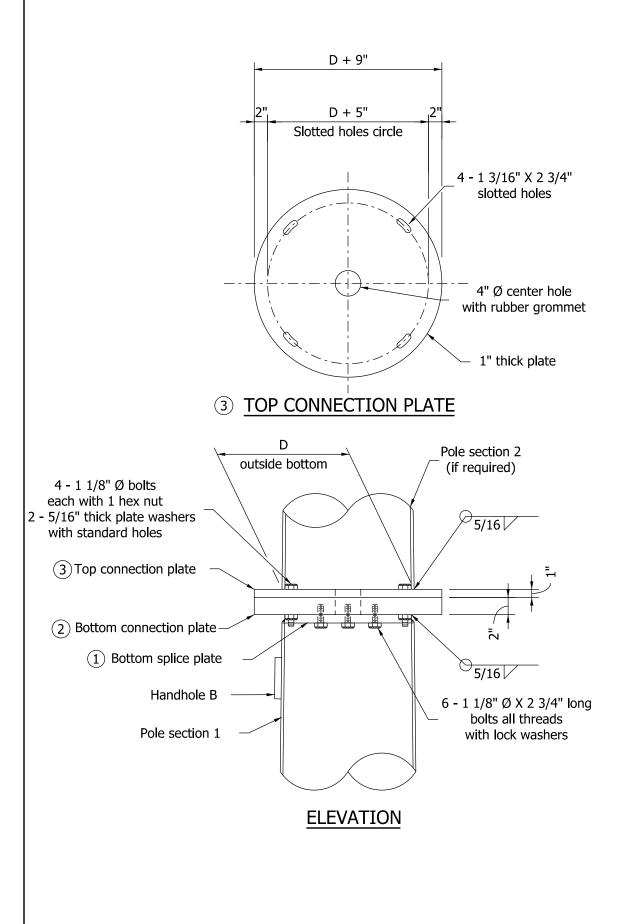
TRAFFIC SIGNAL CANTILEVER STRUCTURE COMBINATION POLE SPLICE DETAILS FOR ARMS 35' OR LESS SEPTEMBER 2013

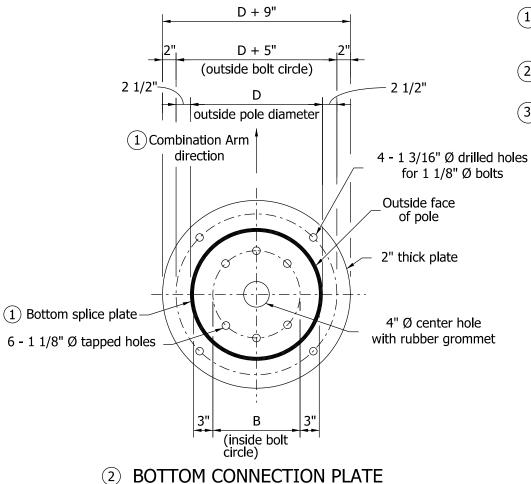
STANDARD DRAWING NO. E 805-TSCS-12



/s/ Alfredo B. Hanza	02/05/13
DESIGN STANDARDS ENGINEER	DATE

/s/ Mark A. Miller 03/27/13



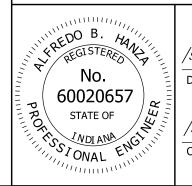


- Orient bottom splice and bottom connection plates with combination arm as shown on the bottom splice plate detail on Standard Drawings E 805-TSCS-04 and -12.
- 2 All plate dimensions shall be based upon the outside diameter D at the top of pole section 1.
- Diameter at bottom of pole section 2 shall match the diameter at the top of pole section 1.

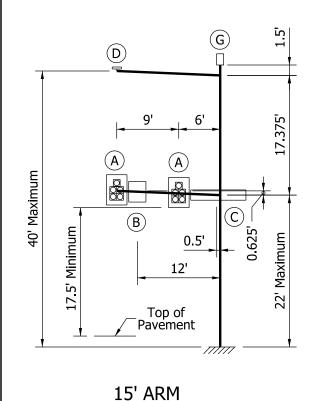
#### INDIANA DEPARTMENT OF TRANSPORTATION

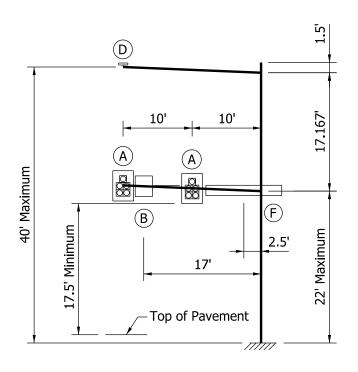
TRAFFIC SIGNAL CANTILEVER STRUCTURE COMBINATION POLE SPLICE DETAILS FOR ARM OF GREATER THAN 35' TO 60' SEPTEMBER 2013

STANDARD DRAWING NO. E 805-TSCS-13

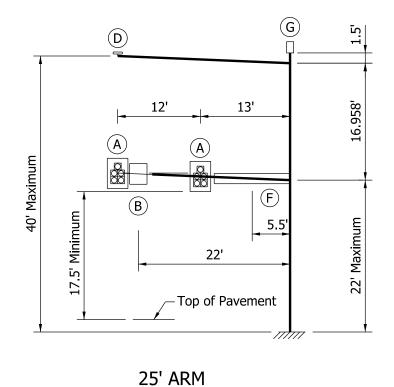


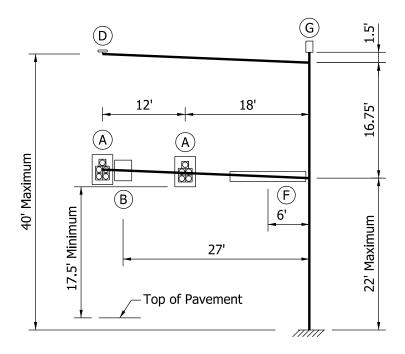
/s/ Mark A. Miller 03/27/13





20' ARM





<u>30' ARM</u>

# Top of Pavement Ao' Maximum 17.5' Minimum B 8, 35, Ao Basimum 16.542. 11.5' Alinimum 16.542.

35' ARM

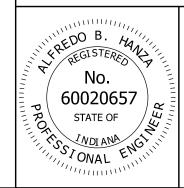
LEGEND		
DEVICE	DESCRIPTION	
A	12" - 5 Section Signal Head With Backplates	
B	36" x 30" Regulatory Sign	
C	18" x 96" Street Name Sign	
D	1 - Mounted Camera	
E 12" - 3 Section Signal Head With Backplates		
F	18" x 132" Street Name Sign	
(G)	Top Pole Luminaire	

#### NOTE:

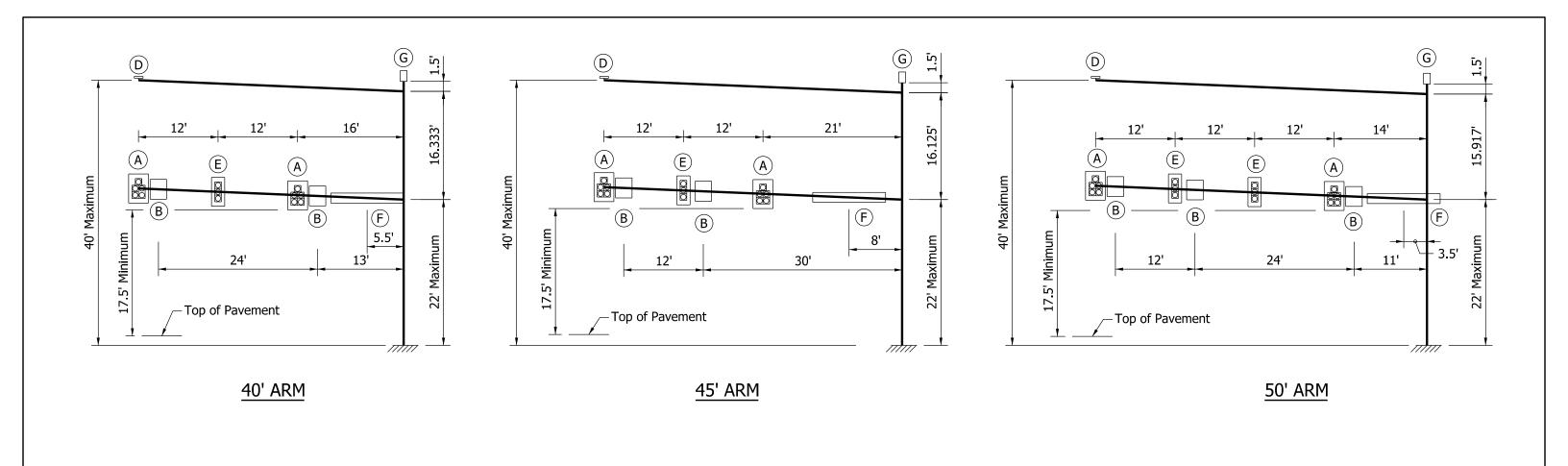
1. The structure arms and pole are designed for the above loading conditions. Foundation types A and C are designed for arms having length of 35 ft or less. See Standard Drawings E 805-TSCS-16 and -18 for foundation types A and C.

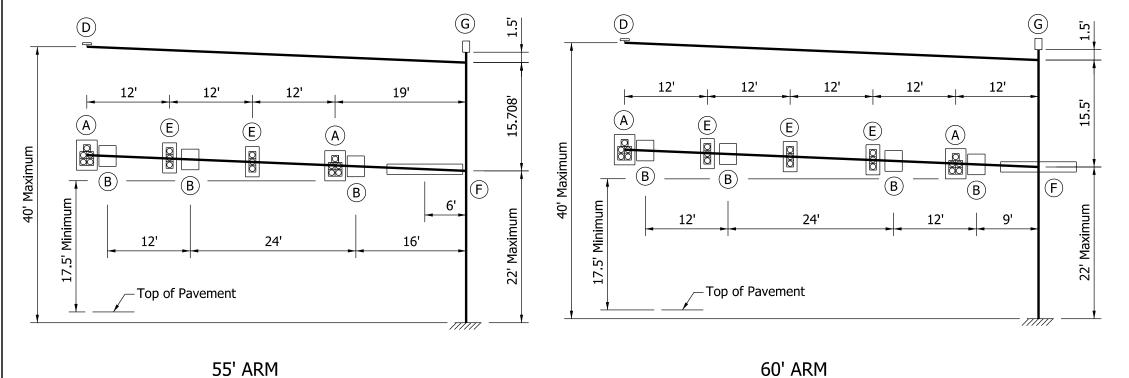
## INDIANA DEPARTMENT OF TRANSPORTATION

TRAFFIC SIGNAL CANTILEVER STRUCTURE COMBINATION ARM LOADING FOR ARM OF 35' OR LESS SEPTEMBER 2013



/s/ Alfredo B. Hanza	02/05/13
 DESIGN STANDARDS ENGINEER	DATE
/s/ Mark A. Miller	03/27/13
CHIEF ENGINEER	DATE

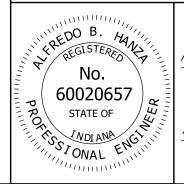




- 1. See Standard Drawing E 805-TSCS-14 for Legend.
- 2. The structure arms and pole are designed for the above loading conditions. Foundation types B and D are designed for arms having length of greater than 35 ft to 60 ft. See Standard Drawings E 805-TSCS-17 and -19 for foundation types B and D.

# INDIANA DEPARTMENT OF TRANSPORTATION

TRAFFIC SIGNAL CANTILEVER STRUCTURE COMBINATION ARM LOADING FOR ARM OF GREATER THAN 35' TO 60' SEPTEMBER 2013



/s/ Alfredo B. Hanza	02/05/13
DESIGN STANDARDS ENGINEER	DATE
/s/ Mark A. Miller	03/27/13
CHIEF ENGINEER	DATE

